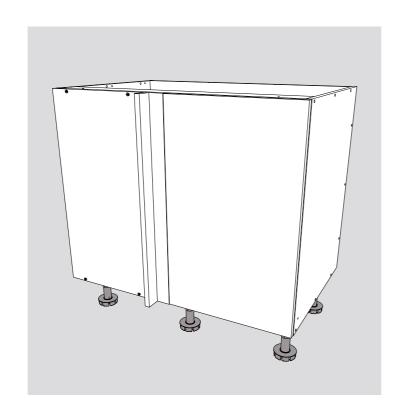
## **BASE CABINET** 1 SHELF

#### **Assembly Instructions**

Suitable for Base Cabinets: BR900-IMP

Art. 732.25.812

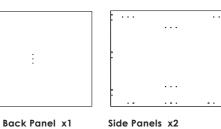


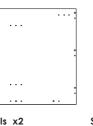
Handy Note: Please read the instructions carefully before you start and make sure to identify the parts you need for each step. When assembling it is best to do on a soft surface to prevent damage.

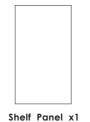
Cabinet **Panels** included.











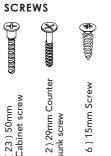
Rail Panel x1

HAFELE

Hardware

included.





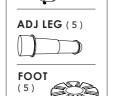






CONNECTOR





LEG BASE (5)



KICK CLIP (2)





**HINGE MOUNT** 









HINGE

#### Required Tools.













Handy Tools.



CLAMP









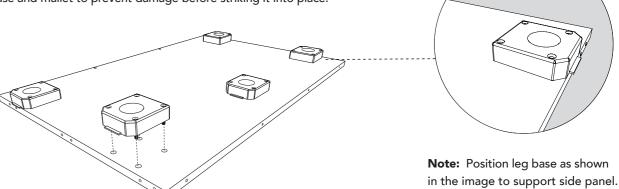


**PENCIL** 



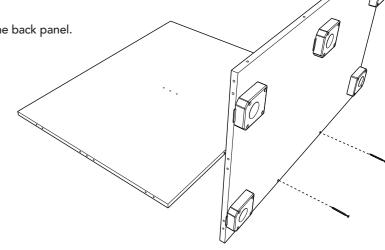
# 1. Installing Leg Bases.

- Fix the Leg bases by aligning them on the base panel as shown.
- Ensure dowels in the leg bases line up with the holes. Use a block of wood between leg base and mallet to prevent damage before striking it into place.



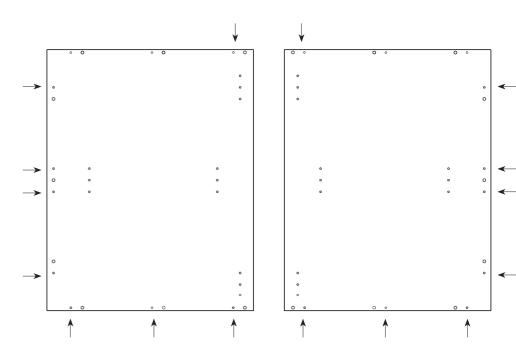


- Lay the back down flat as shown.
- Use 50mm cabinet screws to fix the bottom panel to the back panel.



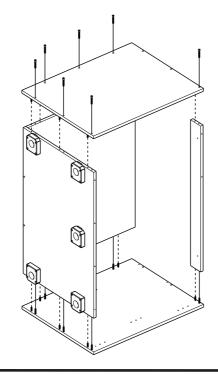
# Inserting Dowels into Side Panels

• While laying the panels flat, insert the dowels into the holes marked with arrows in the diagram.

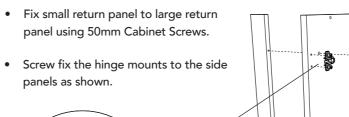


## 4. Fixing Side & Rail Panels to Base & Back.

- Align the base and back panels with the dowels on the side panel.
- Align the base and back panels with the dowels on the side panel.
- Lift the second side panel to ensure dowels are aligned with the corresponding holes. Use 50mm cabinet screws to fix the rail, back and bottom panels to the side panel.
- Flip the cabinet to secure the other side panel with back, base and rail panels using 50mm cabinet screws.

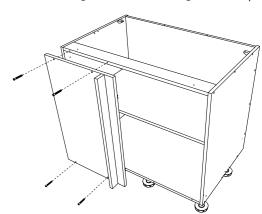


### 7. Fixing Hinge Mounts to Return Panels.



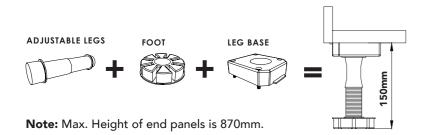


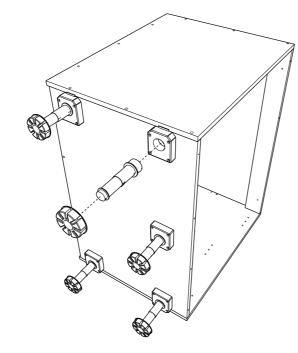
• Screw fix the big return panel to the carcase using cabinet screws. Note: Check if the cabinet needs to be left hand or right hand before fixing the return panel.



# 5. Fixing leg and foot to leg base.

- Cabinet Feet: Push the supplied adjustable leg into the foot and then insert it into the leg base attached to the base panel.
  - Height of the Legs =  $\pm 150$ mm
  - Height of the Cabinet = 720mm
  - Height of Cabinet + Legs = 870mm



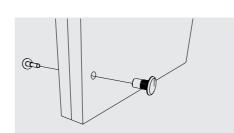


## **8.** Fixing Hinges to Return Panels.

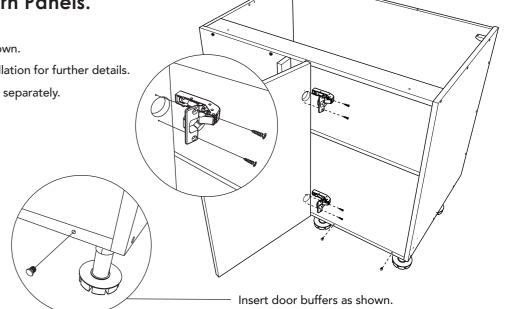
• Fix the hinges using 15mm screws as shown.

• Clip doors onto the unit. See hinge installation for further details.

• Note: Door Front and return panels sold separately.



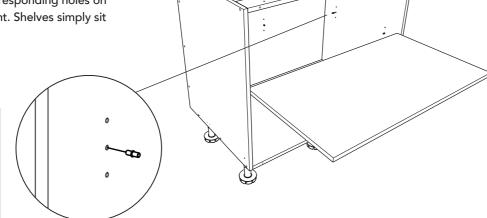
carcase units together. 5mm through holes are provided on some of the front edges of the side panels to connect adjacent carcase.



## 6. Shelf Placement & Bench Top Fixing.

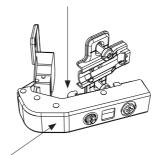
• Insert the supplied shelf studs into the corresponding holes on the side panel to achieve the desired height. Shelves simply sit on the shelf studs.

**Note:** To fix the bench top at the rear of the unit, knock in the top fixing bracket as shown. Screw fix using 2 x15mm screws. For the front fixing use 2 x 29mm counter sunk screws to fix the bench top to the cabinet through the front rail.

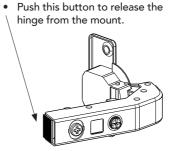


## **9.** Hinge Installation & Adjustments.

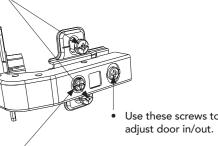
· Hook the hinge into the front of the mount.



• Push the back down onto the hinge mount until you hear a click.



Use these screws to adjust door up / down.



Use these screws to adjust door right / left.