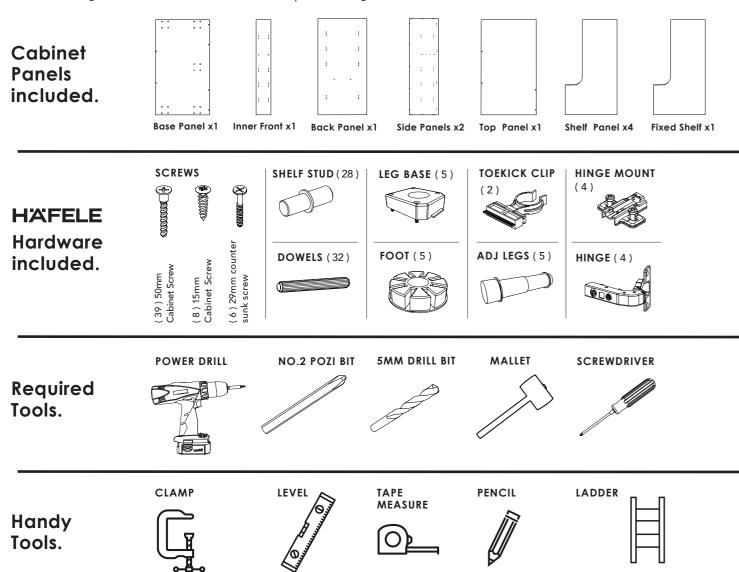
PANTRY CABINET TALL RETURN

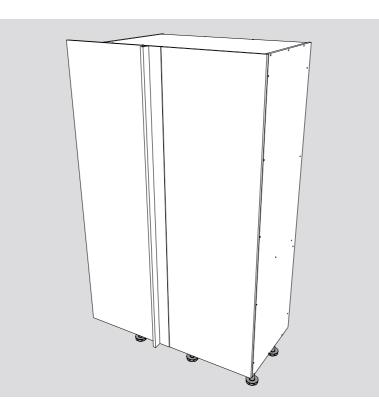
Assembly Instructions

Suitable for Pantry Cabinets PR1000-IMP

Art. 732.25.845

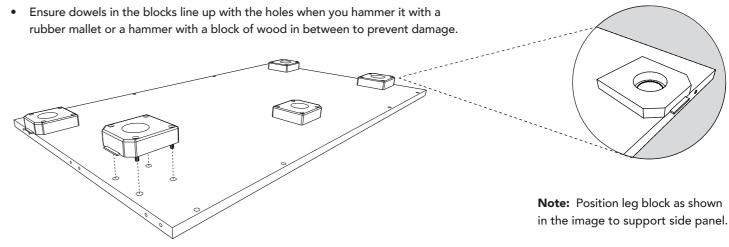
Handy Note: Please make sure to identify the parts you need for each step. Making sure to read the instructions carefully before you start. When assembling it is best to assemble on a soft surface to pervent damage.





1. Installing Leg Bases.

- Fix the Leg bases by aligning them on the base panel as shown.

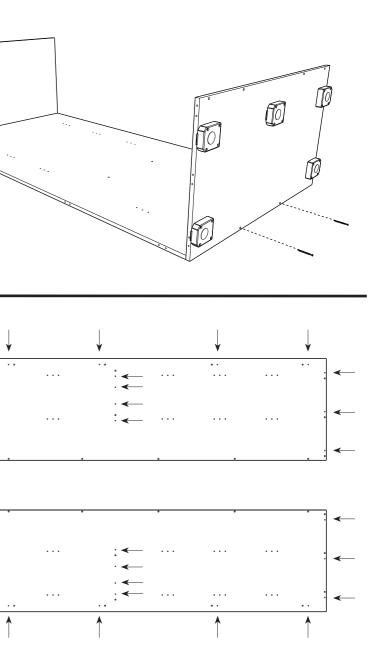


2. Fixing Bottom and Back Panels.

- Lay the back flat down as shown.
- Use 50mm Cabinet Screws to fix the bottom panel with the back panel.

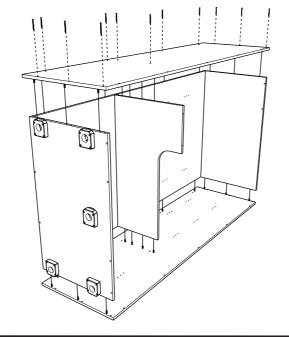


- **3.** Inserting the Dowels
- While the side panels are laying flat, insert the dowels into the correct holes marked in the image with arrows.



4. Fixing Side Panels to Bottom, Base & Shelf.

- Align the base, top and back panel onto the dowels on the side panel. Then, align the fixed shelf panel onto the correct dowels as shown here.
- Lift and align the second side panel to ensure dowels are aligned with the corresponding holes. Use 50mm Cabinet screws to fix the top, back, bottom and fixed shelf to the side panel.
- Flip the cabinet to secure the other side panel with back, base, top and fixed shelf panel using 50mm cabinet screws.



7. Fixing Return & Front Filler Panels.

- Screw fix the big return panel to the carcase using 29 mm screws.
- Fix the front filler panel as per requirement.

5. Fixing Legs to Leg Bases and Fixing Front panel .

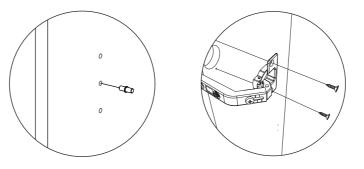
- Cabinet Feet: Join the supplied leg into the foot and then insert it into the block attached to the base panel.
- Inner Front Panel: Fix the Inner Front Panel using 50mm Cabinet Screws as shown.
- Height of the Adj Legs = ±150mm
- Height of the cabinet = 1936mm
- Height of cabinet + foot = 2086mm



Note: Max. Height of end panels is 2086mm.

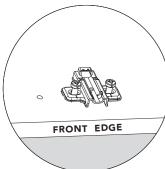
8. Fitting Door Hinges and Shelf Studs.

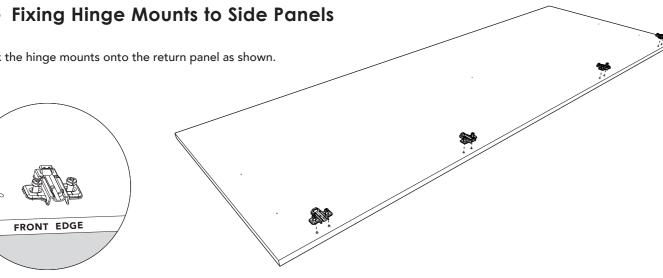
- Fix the hinges using Screws as shown.
- Clip doors onto the pantry. See hinge installation for details below.
- Insert the supplied shelf studs to the corresponding holes on the side panel to achieve the desired shelf height.
- Adjustable shelves simply rest on top of the pins.



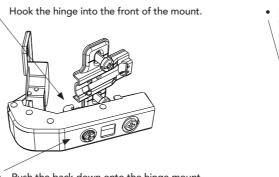
6. Fixing Hinge Mounts to Side Panels

• Fix the hinge mounts onto the return panel as shown.





9. Hinge Installation & Adjustments.



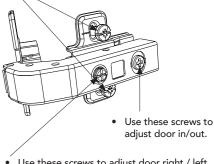
 Push the back down onto the hinge mount until you hear a click.







Use these screws to adjust door up / down.



• Use these screws to adjust door right / left.